Technical Evaluation Report
TER 1603-04
Attachment of Exterior Wall Coverings Through Kingspan® Kooltherm® Insulation Boards to Wood or Steel Wall Framing

Kingspan® Insulation, LLC

Product:
Kingspan® Kooltherm® Insulation Boards

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COMPANY INFORMATION:

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DIVISION: 07 00 00 - THERMAL AND MOISTURE PROTECTION
SECTION: 07 21 00 - Thermal Insulation
SECTION: 07 40 00 - Roofing and Siding Panels
SECTION: 07 46 00 - Siding

1 PRODUCT EVALUATED
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  1.1.1 K3 Floorboard
  1.1.2 K5 External Wallboard
  1.1.3 K7 Pitched Roof Board
  1.1.4 K10 FM Soffit Board
  1.1.5 K12 Framing Board
  1.1.6 K15 Rainscreen Board
  1.1.7 K20 Concrete Sandwich Board

2 APPLICABLE CODES AND STANDARDS
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  2.1.1 IBC—12, 15, 18: International Building Code®
  2.1.2 IRC—12, 15, 18: International Residential Code®
  2.1.3 IECC—12, 15, 18: International Energy Conservation Code®

1 Building codes require data from valid research reports be obtained from approved sources. Agencies who are accredited through ISO/IEC 17065 have met the code requirements for approval by the building official. DrJ is an ISO/IEC 17065 ANAB-Accredited Product Certification Body – Accreditation #1131.

   Through ANAB accreditation and the IAF MLA, DrJ certification can be used to obtain product approval in any jurisdiction or country that has IAF MLA Members & Signatories to meet the Purpose of the MLA – "certified once, accepted everywhere."

   Building official approval of a licensed registered design professional (RDP) is performed by verifying the RDP and/or their business entity complies with all professional engineering laws of the relevant jurisdiction. Therefore, the work of licensed RDPs is accepted by building officials, except when plan (i.e. peer) review finds an error with respect to a specific section of the code. Where this TER is not approved, the building official responds in writing stating the reasons for disapproval.

   For more information on any of these topics or our mission, product evaluation policies, product approval process, and engineering law, visit drjcertification.org or call us at 608-310-6748.

2 Unless otherwise noted, all references in this TER are from the 2018 version of the codes and the standards referenced therein (e.g., ASCE 7, NDS, ASTM). This material, design, or method of construction also complies with the 2000-2015 versions of the referenced codes and the standards referenced therein.

3 All terms defined in the applicable building codes are italicized.
2.2 Standards and Referenced Documents

2.2.1 AISI S100: North American Specification for the Design of Cold-formed Steel Structural Members
2.2.2 ANSI/AWC NDS: National Design Specification (NDS) for Wood Construction
2.2.3 ASCE/SEI 7: Minimum Design Loads and Associated Criteria for Buildings and Other Structures
2.2.4 ASTM C1126: Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
2.2.5 ASTM C1513: Standard Specification for Steel Tapping Screws for Cold-Formed Steel Framing Connections
2.2.6 ASTM F1667: Standard Specification for Driven Fasteners: Nails, Spikes, and Staples
2.2.7 SBCA ANSI/FS 100: Standard Requirements for Wind Pressure Resistance of Foam Plastic Insulating Sheathing Used in Exterior Wall Covering Assemblies

3 PERFORMANCE EVALUATION

3.1 This TER examines the attachment of exterior wall coverings through Kingspan® Kooltherm® Insulation Boards, with thickness up to 4”, to wood or cold-formed steel wall studs.
3.2 This TER also provides a step-by-step approach for the process of designing the attachment of exterior wall coverings through Kooltherm® Insulation Boards to wood or steel wall framing.
3.3 The evaluation and design methodology in this TER considers only the weight of the exterior covering on fasteners cantilevered through the sheathing and into the stud.
3.4 An evaluation of the wind pressure resistance of the exterior covering is outside the scope of this TER. Consult the exterior covering manufacturer’s installation instructions for information regarding the allowable design wind pressure for a given product, in accordance with SBCA ANSI/FS 100.
3.4.1 The intent of this TER is not to reduce minimum fastener sizes, penetrations, and spacing required to resist wind loads. Where fastener requirements for wind resistance or cladding weight are more stringent, they shall control the design.
3.5 Attachment of window flanges over Kooltherm® Insulation Boards is outside the scope of this TER.
3.6 Any code compliance issues not specifically addressed in this section are outside the scope of this TER.
3.7 Any engineering evaluation conducted for this TER was performed on the dates provided in this TER and within DrJ’s professional scope of work.

4 PRODUCT DESCRIPTION AND MATERIALS

4.1 Kooltherm® Insulation Boards shall comply with the following material standards:
4.1.1 Kooltherm® Insulation Boards shall be manufactured in compliance with ASTM C1126.
4.1.2 Kooltherm® Insulation Boards shall have a minimum compressive strength of 18 psi.
4.1.3 Where wind pressure resistance is required, Kooltherm® Insulation Boards shall comply with SBCA ANSI/FS 100.
4.2 Kooltherm® Insulation Boards are proprietary fiber-free rigid thermoset phenolic insulation boards.
4.3 Kooltherm® Insulation Boards are available as follows:
4.3.1 K3 Floorboard – glass facer on both sides
4.3.2 K5 External Wallboard – glass facer on both sides
4.3.3 K7 Pitched Roof Board – reinforced foil on both sides
4.3.4 K10 FM Soffit Board – reinforced foil on one side and glass facer on the other
4.3.5 K12 Framing Board – reinforced foil on both sides
4.3.6 K15 Rainscreen Board – reinforced foil on both sides
4.3.7 K20 Concrete Sandwich Board – glass facer on both sides

4.4 Material Availability

4.4.1 Thickness: \( \frac{3}{4}" \) (20 mm) through 4\( \frac{3}{4}" \) (120 mm)

4.4.2 Standard product width: 48" (1,219 mm)

4.4.3 Standard product length: 96" (2,438 mm) and 108" (2,743 mm)

4.4.4 Consult the manufacturer for the availability of a given product with non-standard width or length.

5 APPLICATIONS

5.1 Structural Applications

5.1.1 Where the application exceeds the limitations set forth herein, design shall be permitted in accordance with accepted engineering procedures, experience, and technical judgment.

5.2 Design Procedure

5.2.1 Determine an appropriate cladding attachment requirement in accordance with Section 5.2.2 through 5.4.

5.2.2 Select one of the following methods of cladding attachment:

5.2.2.1 Direct attachment of cladding through Kooltherm® Insulation Boards to wall framing, Figure 1.

5.2.2.2 Furring attachment through Kooltherm® Insulation Boards to wall framing, Figure 2, whereby cladding is attached to furring in accordance with the applicable building code and the cladding manufacturer’s installation instructions.

![Diagram](image)

- a – Cladding material and fasteners
- b – Thickness of Kooltherm® Insulation Board, as required
- c – Wall sheathing, optional or as required by the applicable building code (e.g., gypsum sheathing, WSP or other)
- d – Wall framing per code (i.e., wood or cold-formed steel studs)
- e – Fastener per Table 1 or by design

1. For compliance with the 2015 IRC and IBC, where a separate structural sheathing layer is not provided to separately resist wind load, the Kooltherm® must comply with SBCA ANSI/FS 100.

**FIGURE 1. EXTERIOR WALL COVERING ASSEMBLY (DIRECT ATTACHMENT) NOTE: WALL SHEATHING LAYER “C” IS OPTIONAL, UNLESS REQUIRED BY THE APPLICABLE BUILDING CODE.**
a – Cladding material and fasteners
b – Minimum ¾"-thick (nominal 1x3 or larger) wood furring or minimum ¾" plywood (Exterior 1)
c – Thickness of Kooltherm® Insulation Board, as required
d – Optional wall sheathing or as required by the applicable building code (e.g., gypsum sheathing, WSP or other)
e – Wall framing per code (i.e., wood or cold-formed steel studs)
f – Fastener per Table 2 or by design

1. Siding fastening into a suitable nail-base sheathing shall be permitted for claddings not weighing more than 3 psf and foam sheathing thicknesses not greater than 2"; refer to 2015 IRC Section R703 for requirements.
2. Minimum required furring thickness may increase where cladding fastening requirements dictate more penetration depth in framing; alternatively, a compatible siding fastener with adequate withdrawal resistance shall be specified.

**Figure 2. Exterior Wall Covering Assembly (Through Furring) Note: Wall Sheathing Layer “D” is optional, unless required by the applicable building code**

5.2.3 Determine the maximum allowable Kooltherm® Insulation Board thickness based on a selected minimum fastener size, maximum fastener spacing, and the cladding system weight, using Table 1 for the direct attachment method or Table 2 for the through-furring attachment method.

5.2.3.1 To determine cladding system weight, add the weight of all materials on the exterior side of the foam sheathing (‘a’ in Figure 1 and ‘a’ and ‘b’ in Figure 2).

5.2.3.1.1 Use the actual weights of the materials installed. Actual cladding weights of materials can be obtained from the cladding manufacturer’s material specifications. Other typical weights of building materials can be found in the Commentary to ASCE 7.
### Table 1. Siding Minimum Fastening Requirements for Direct Cladding Attachment Over Foam Plastic Sheathing to Support Cladding System Weight

<table>
<thead>
<tr>
<th>Substrate</th>
<th>Siding Fastener Type &amp; Minimum Size</th>
<th>Maximum Thickness of Kooltherm® Insulation Boards (in)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>16” o.c. Fastener Horizontal Spacing</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Max. Cladding Weight (psf)</td>
</tr>
<tr>
<td>Wood Framing (minimum 1½” penetration)</td>
<td>0.113” diameter nail</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12</td>
</tr>
<tr>
<td></td>
<td>0.120” diameter nail</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12</td>
</tr>
<tr>
<td></td>
<td>0.131” diameter nail</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12</td>
</tr>
<tr>
<td>Steel Framing (minimum penetration of steel thickness + 3 threads)</td>
<td>0.162” diameter nail</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12</td>
</tr>
<tr>
<td></td>
<td>#8 screw into 33 mil steel or thicker</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12</td>
</tr>
<tr>
<td></td>
<td>#10 screw into 33 mil steel</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12</td>
</tr>
<tr>
<td></td>
<td>#10 screw into 43 mil steel or thicker</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12</td>
</tr>
</tbody>
</table>

St. 1” = 25.4 mm; 1 psf = 0.0479 kPa

1. Tabulated requirements are based on wood framing of Spruce-Pine-Fir or any wood species with a specific gravity of 0.42 or greater in accordance with AFPA/NDS® and minimum 33 ksi steel for 33 mil and 43 mil steel and 50 ksi steel for 44 mil steel or thicker.
2. Cladding weight shall include all materials supported by the fasteners on the exterior side of the Kooltherm® Insulation Board (e.g., wood structural panel sheathing may be installed between the cladding material and the Kooltherm® Insulation Board). In such cases, both the cladding and the WSP sheathing weight must be included in the calculation for the cladding weight.
3. Examples of cladding included in each weight category: 3 psf – vinyl siding, 11 psf – fiber cement siding, 25 psf – masonry or cultured stone. Examples are not inclusive.
4. Nail fasteners shall comply with ASTM F1667, except nail length shall be permitted to exceed ASTM F1667 standard lengths. Screws shall comply with ASTM C1513.
5. Self-drilling tapping screw fasteners for connection of siding to steel framing shall comply with the requirements of AISI S200. Other approved fasteners of equivalent or greater diameter and bending strength shall be permitted.
6. For cladding system weights exceeding 25 psf with any thickness of Kooltherm® Insulation Boards, a design professional should be consulted.
7. Max. foam thickness of 2” for 0.113” and 0.120” diameter nails for 3 psf cladding weight due to limiting factor of nail length.
8. Kooltherm® Insulation Board shall have a minimum compressive strength of 25 psi in accordance with ASTM C578.
9. Metal lath shall be minimum 2.5 lbs/ft² diamond mesh in accordance with ASTM C847. Metal lath lock washers on fasteners are highly recommended.
10. Vertical spacing of fasteners in metal lath shall not exceed 7” o.c., in accordance with ASTM C1063 and the Masonry Veneer Manufacturers Association (MVMA) Installation Guide.
11. Where adhered masonry is used, it shall be installed in accordance with the MVMA Installation Guide.
12. Linear interpolation between cladding weight categories is not permitted.
13. DR = Design Required
### Table 2. Furring Minimum Fastening Requirements for Application Over Foam Plastic Insulating Sheathing to Support Cladding System Weight & Resist Wind Pressure

<table>
<thead>
<tr>
<th>Furring Material</th>
<th>Framing Member</th>
<th>Fastener Type &amp; Min. Size</th>
<th>Min. Penetration into Wall Framing (in)</th>
<th>Fastener Spacing in Furring (in)</th>
<th>Min. Thickness of Kooltherm® Insulation Board (in)</th>
<th>Allowable Wind Pressure Resistance of Furring Attachment (psf)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>16” o.c. Furring</td>
<td>24” o.c. Furring</td>
</tr>
<tr>
<td>Min. 1x3 Wood Furring</td>
<td>Min. 2x Wood Stud</td>
<td>Nail (0.120” shank; 0.271” head)</td>
<td>1 1/4</td>
<td>8</td>
<td>2</td>
<td>1 85</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Nail (0.131” shank; 0.281” head)</td>
<td>1 1/4</td>
<td>8</td>
<td>4</td>
<td>2.45</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.162” diameter nail</td>
<td>1 1/4</td>
<td>8</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#10 wood screw</td>
<td>1</td>
<td>12</td>
<td>4</td>
<td>2.30</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1/4” lag screw</td>
<td>1 1/2</td>
<td>12</td>
<td>4</td>
<td>2.65</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#8 screw (0.285” head)</td>
<td>Steel thickness +3 threads</td>
<td>12</td>
<td>3</td>
<td>1.80</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#10 screw (0.333” head)</td>
<td>Steel thickness +3 threads</td>
<td>12</td>
<td>4</td>
<td>2.25</td>
</tr>
<tr>
<td>33 mil Steel Stud</td>
<td></td>
<td>#8 screw (0.285” head)</td>
<td>Steel thickness +3 threads</td>
<td>12</td>
<td>3</td>
<td>1.80</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#10 screw (0.333” head)</td>
<td>Steel thickness +3 threads</td>
<td>12</td>
<td>4</td>
<td>3.85</td>
</tr>
<tr>
<td>43 mil or thicker Steel Stud</td>
<td></td>
<td>#8 screw (0.285” head)</td>
<td>Steel thickness +3 threads</td>
<td>12</td>
<td>3</td>
<td>1.80</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#10 screw (0.333” head)</td>
<td>Steel thickness +3 threads</td>
<td>12</td>
<td>4</td>
<td>3.85</td>
</tr>
</tbody>
</table>

St: 1” = 25.4 mm; 1 psf = 0.0479 kPa
1. Table values are based on:
2. Minimum 3/4” (19.1 mm) thick wood furring and wood studs of Spruce-Pine-Fir or any softwood species with a specific gravity of 0.42 or greater per AFPA/NDS®.
3. Minimum 33 mil steel hat channel furring of 33 ksi steel. Steel hat channel shall have a minimum 7/8” (22.2 mm) depth.
6 INSTALLATION

6.1 Installation shall comply with the manufacturer’s installation instructions and this TER. In the event of a conflict between the manufacturer’s installation instructions and this TER, the more restrictive shall govern.

6.2 Verify that materials comply with the following provisions of this TER:

6.2.1 Kooltherm® Insulation Boards shall comply with the requirements of Section 4.

6.3 Wall framing materials shall comply with Section 5, specifically the minimum wood and cold-formed steel framing member requirements in the footnotes to Table 1 and Table 2, as applicable.

6.4 Cladding or furring fastener type and size, including fastener length to obtain required penetration into or through framing members, complies with the solution determined in accordance with Section 5.3.

5.3 The minimum fastening requirement shall be the more stringent of that required by:

5.3.1 The fastening schedule determined in accordance with Section 5.2 of this TER.

5.3.2 The fastener type, head size, diameter, spacing, and penetration into framing required by the applicable building code for the specific cladding material and the cladding manufacturer’s installation instructions.

5.3.2.1 Where the seismic provisions of IRC Section R301.2.2 apply, the wall assembly shall not exceed the weight limits of Section R301.2.2.1, unless an engineered design is provided in accordance with Section R301.1.3.

5.3.2.2 Where the seismic load provisions of IBC Section 1613 apply, the cladding attachment shall be verified to provide resistance to meet or exceed minimum required earthquake loads.

5.4 Fastenings that are not at least equivalent to minimum required fastener characteristics described in Section 5.3 shall be designed to provide adequate support of cladding weight, resistance to wind loading, and seismic loads as required by the applicable building code.

5.4.1 For furring connections in accordance with Table 2, allowable wind load resistance shall be verified to meet or exceed the minimum required wind load of the applicable code.

5.4.1.1 Refer to IRC Table R301.2(2) for components and cladding wind loads for the applicable wall wind zone and for an effective wind area of 10 square feet.

5.4.1.2 For IBC required wind loads, see IBC Section 1609.
6.4.1 Where fasteners are permitted to penetrate into or fully through sheathing or nailable substrate without penetrating into framing, as specified by the manufacturer’s instructions and supported by a test report, the end of the fastener shall extend a minimum of ¼” beyond the opposite face of the sheathing or nailable substrate in accordance with IRC Section R703.11.1.

6.5 Fasteners shall be installed into framing members and driven flush and snug such that gaps between layers are removed, except where a gap under the cladding fastener head is required for attachment of vinyl siding.

6.6 Fasteners shall be installed in a professional manner and not over-driven. Over-driving fasteners can result in material damage or excessive distortion of cladding, furring, or Kooltherm® Insulation Board materials.

6.7 Ensure framing members or blocking are provided to allow for attachment of siding and trim materials at transitions such as corners and wall penetrations.

6.8 Ensure that a code compliant water-resistive barrier system and flashing are provided prior to or during the installation of cladding materials. Refer to DRR No. 1205-05 for construction detailing concepts.

6.9 Where required by contract documents, the project owner or owner’s agent, or good practice, construct a mock-up assembly to demonstrate constructability and a proper integration of components.

7 TEST ENGINEERING SUBSTANTIATING DATA

7.1 Engineering analysis in accordance with:

7.1.1 AISI S100: North American Specification for the Design of Cold-formed Steel Structural Members

7.1.2 ANSI/AWC NDS: National Design Specification (NDS) for Wood Construction

7.1.3 AWC TR 12: General Dowel Equations for Calculating Lateral Connection Values


7.2 Some information contained herein is the result of testing and/or data analysis by other sources which conform to IBC Section 1703 and relevant professional engineering law. DrJ relies on accurate data from these sources to perform engineering analysis. DrJ has reviewed and found the data provided by other professional sources to be credible.

7.3 Where appropriate, DrJ’s analysis is based on design values that have been codified into law through codes and standards (e.g., IBC, IRC, NDS®, and SDPWS). This includes review of code provisions and any related test data that aids in comparative analysis or provides support for equivalency to an intended end-use application. Where the accuracy of design values provided herein is reliant upon the published properties of commodity materials (e.g., lumber, steel, and concrete), DrJ relies upon the grade mark, stamp, and/or design values provided by raw material suppliers to be accurate and conforming to the mechanical properties defined in the relevant material standard.

8 FINDINGS

8.1 When used and installed in accordance with this TER and the manufacturer’s installation instructions, the product(s) listed in Section 1.1 are approved for the following:

8.1.1 The design procedure and installation requirements outlined in this TER may be used to attach exterior wall coverings through Kooltherm® Insulation Boards to wood or steel wall framing.

8.1.2 IRC Sections R703.3 and R703.15 through R703.16 include provisions for the attachment of cladding and/or furring over Kooltherm® Insulation Boards to appropriately resist the required design wind loads.
8.2 **IBC Section 104.11 (IRC Section R104.11 and IFC Section 104.9 are similar) states:**

**104.11 Alternative materials, design and methods of construction and equipment.** The provisions of this code are not intended to prevent the installation of any material or to prohibit any design or method of construction not specifically prescribed by this code, provided that any such alternative has been approved. An alternative material, design or method of construction shall be approved where the building official finds that the proposed design is satisfactory and complies with the intent of the provisions of this code, and that the material, method or work offered is, for the purpose intended, not less than the equivalent of that prescribed in this code...Where the alternative material, design or method of construction is not approved, the building official shall respond in writing, stating the reasons the alternative was not approved.

8.3 This product has been evaluated in the context of the codes listed in Section 2 and is compliant with all known state and local building codes. Where there are known variations in state or local codes applicable to this evaluation, they are listed here.

8.3.1 No known variations

9 **CONDITIONS OF USE**

9.1 The attachment of cladding materials through the Kooltherm® Insulation Boards described in this TER comply with the 2015 and 2018 versions of the *IBC* and *IRC*, or are a code compliant alternative as specified in the codes listed in Section 2 subject to the following conditions:

9.1.1 Installation shall comply with the manufacturer’s installation instructions and this TER. In the event of a conflict between the manufacturer’s installation instructions and this TER, the more restrictive shall govern.

9.1.2 Installation shall be on walls with code compliant wood framing or cold-formed steel framing meeting the minimum requirements as indicated in Table 1 and Table 2.

9.2 Where required by the building official, also known as the authority having jurisdiction (AHJ) in which the project is to be constructed, this TER and the installation instructions shall be submitted at the time of permit application.

9.3 Any generally accepted engineering calculations needed to show compliance with this TER shall be submitted to the AHJ for review and approval.

9.4 Design loads shall be determined in accordance with the building code adopted by the jurisdiction in which the project is to be constructed and/or by the Building Designer (e.g., owner or registered design professional).

9.5 At a minimum, this product shall be installed per Section 6 of this TER.

9.6 This product is manufactured under a third-party quality control program in accordance with *IBC Section 104.4 and 110.4 and IRC Section R104.4 and R109.2.*

9.7 The actual design, suitability, and use of this TER, for any particular building, is the responsibility of the owner or the owner’s authorized agent. Therefore, the TER shall be reviewed for code compliance by the building official for acceptance.

9.8 The use of this TER is dependent on the manufacturer's in-plant QC, the ISO/IEC 17020 third-party quality assurance program and procedures, proper installation per the manufacturer’s instructions, the building official’s inspection, and any other code requirements that may apply to demonstrate and verify compliance with the applicable building code.
10 IDENTIFICATION

10.1 The product(s) listed in Section 1.1 are identified by a label on the board or packaging material bearing the manufacturer’s name, product name, TER number, and other information to confirm code compliance.

10.2 Additional technical information can be found at kingspan.com.

11 REVIEW SCHEDULE

11.1 This TER is subject to periodic review and revision. For the most recent version of this TER, visit drjcertification.org.

11.2 For information on the current status of this TER, contact DrJ Certification.